HOBEN INTERNATIONAL LTD

Material Safety Data Sheet

Non Ferrous Foundry Plaster

In compliance with Regulation (EC) 1907/2006 & amendment Revision date 12.08.2022

Regulation (EC) 2020/878, and Regulation (EC) 1272/2008 (CLP) Version 08

1. IDENTIFICATION OF THE SUBSTANCE AND OF THE COMPANY

1.1 Product Identifier:

Name Non Ferrous Foundry Plaster

Reach Registration No. Exempted in accordance with Annex V.7.

Synonyms Foundry Plaster

Trade names Alcast

1.2 Relevant identified uses of the substance

Main applications

Used as a mould material for non – ferrous casting applications

- non exhaustive list

1.3 Details of the supplier of the safety data sheet

Company name Hoben International Limited

Address Manystones Lane

Brassington MATLOCK Derbyshire DE4 4HF

United Kingdom +44 (0) 1629 540201 +44 (0) 1629 540605

Email sales@hobeninternational.com

1.4 Emergency telephone number

Telephone number +44 (0) 1629 540201

Available outside of office No

hours?

Phone No.

Fax No.

2. HAZARD IDENTIFICATION

2.1 Classification of the substance

2.1.1 Classification according to Regulation (EC) No 1272/2008 [CLP]

Not Classified

2.2 Label elements

Hazard pictogram Not Applicable
Signal word Not Applicable
Hazard statement Not Applicable
Precautionary statements Not Applicable

2.3 Other hazards

Not applicable

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Main constituents

Name	Amount	CAS No	EINECS
Calcium Sulphate Hemihydrate	50-70%	26499-65-0	231-900-3
Diatomite	15 - 25%	91053-39-3	293-303-4
Wollastonite	<10%	13983-17-0	237-772-5
Sand	<5.0%	14808-60-7	238-878-4
Gypsum	<5.0%	7778-18-9	231-900-3
White Cement	<1.0%	65997-15-1	266-043-4

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3.2 Impurities

Controlling additives which are not hazardous at the level of addition.

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye Contact: P305 - In case of contact with eyes, rinse immediately with plenty

of water and seek medical advice

Inhalation: P304 - In case of accident by inhalation, remove casualty to fresh

air and keep at rest.

Ingestion: P301- If swallowed, do not induce vomiting, seek medical advice

immediately and show this document.

Skin Contact: P302 – After contact with skin, wash immediately with plenty of

soap and water.

4.2 Most important symptoms and effect, both acute and delayed

No acute and delayed symptoms and effects are observed.

4.3 Indication of any immediate medical attention and special treatment needed

No specific actions are required.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media:

All types of extinguishing media are suitable

5.2 Special hazards arising from the substance or mixture:

Non combustible. However some packaging materials will burn.

5.3 Advice for Firefighters:

No specific fire fighting protection is required.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures:

Avoid airborne dust generation, wear personal protective equipment in compliance with national legislation.

6.2 Environmental precautions

No special requirements.

6.3 Methods and material for containment and cleaning up

Avoid dry sweeping and use water spraying or vacuum cleaning systems to prevent airborne dust generation. Wear personal protective equipment in compliance with national legislation.

6.4 Reference for other sections

See sections 8 and 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid airborne dust generation. Provide appropriate exhaust ventilation at places where airborne dust is generated. In case of insufficient ventilation wear suitable respiratory protective equipment. Handle packaged products carefully to prevent accidental bursting. If you require advice on safe handling techniques please contact your supplier or check the Good Practise Guide referred to in section 16.

Do not eat or drink in work areas; wash hands after use; remove contaminated clothing and protective equipment before entering eating areas.

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7.2 Conditions for safe storage, including any incompatibilities

Minimise airborne dust generation and prevent wind dispersal during loading and unloading. Keep containers closed and store packaged products so as to prevent accidental bursting.

7.3 Specific end uses

If you require advice on specific uses please contact your supplier or check the Good Practice Guide referred to in section 16.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Follow workplace regulatory exposure limits for all types of airborne dust (e.g. total dust, respirable dust)

The Workplace exposure limit (WEL), for the below materials applies to the UK. For the equivalent limits in other countries consult your local regulatory authority.

Workplace Exposure Limit

Substance	Total inhalable	Respirable
Calcium Sulphate Hemihydrate	10mg/m³8hr TWA	4mg/m ³ 8hr TWA
Diatomite	1.2mg/m³8hr TWA	0.1mg/m ³ 8hr TWA
Wollastonite	10mg/m³8hr TWA	4mg/m ³ 8hr TWA
White Cement	10mg/m ³ 8hr TWA	4mg/m ³ 8hr TWA

8.2 Exposure controls

8.2.1 Appropriate engineering controls

Minimise airborne dust generation. Use process enclosures, local exhaust ventilation or other engineering control methods to keep airborne levels below the specified exposure limits. If user operations generate dust, fumes or mist, use ventilation to keep exposure to airborne particles below the exposure limit. Apply organisational measures, e.g. by isolating personal from dusty areas. Wash hands before breaks and at the end of the day. Remove and wash soiled clothing

8.2.2 Individual protection measures such as personal protective equipment

a) Eye protection Safety glasses with side shields. Use equipment for eye

protection tested and approved under appropriate standards.

b) Skin protection No specific requirement. For hands see below.

c) Hand protection Appropriate protection (e.g. gloves, barrier cream) is

recommended for workers who suffer from dermatitis or sensitive

skin. Wash hands at the end of each work session.

d) Respiratory protection In case of prolonged exposure to airborne dust concentrations,

wear respiratory protective equipment (e.g., dust mask,respirator, powered air respirator) that complies with the requirements of

European or national legislation.

8.2.3 Environmental exposure controls

Avoid wind dispersal

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance Light Pink
Odour Odourless
Odour threshold Not relevant

pH 7.0

Melting point

Density

Grain shape

Not applicable
0.55g/cm³

Angular

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Solubility in water High Solubility in hydrofluoric acid Yes 9.2 Other information No other information 10 STABILITY AND REACTIVITY 10.1 Reactivity Inert, not reactive 10.2 **Chemical Stability** Chemically stable 10.3 Possibility of hazardous reactions No hazardous reactions 10.4 **Conditions to avoid** Not relevant 10.5 **Incompatible materials** No particular incompatibility 10.6 **Hazardous decomposition products** Not relevant 11. TOXICOLOGICAL INFORMATION 11.1 Information on toxicological effects a) Acute toxicity No evidence of acute toxicity. Skin corrosion/irritation Substance is not corrosive, may cause mechanical irritation. b) Serious eye damage/irritation May cause mechanical irritation. c) d) Respiratory or skin sensation May cause irritation. No evidence of mutagenicity e) Germ cell mutagenicity f) Carcinogenicity No classification for carcinogenicity. g) Reproductive toxicity No evidence of reproductive toxicity h) STOT-single exposure Not classified i) STOT-repeated exposure Not classified j) Aspiration hazard Based on available data, the classification criteria are not met **ECOLOGICAL INFORMATION** 12. 12.1 **Toxicity** Not relevant 12.2 Persistence and degradability Not relevant 12.3 **Bioaccumulative potential** Not relevant 12.4 Mobility in soil Negligible 12.5 Results of PBT and vPvB assessment Not relevant 12.6 Other adverse effects No specific adverse effects known 13 **DISPOSAL CONSIDERATIONS** 13.1 Waste treatment methods **Product** Where possible, recycling is preferable to disposal. Disposal should be carried out in compliance with local regulations. **Packaging** Dust generation from residues in packaging should be avoided and suitable worker protection assured. Store used packaging in enclosed receptacles. Disposal of packaging should be carried out in compliance with local regulations by an authorized waste management company.

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14. TRANSPORT INFORMATION 14.1 **UN** number Not relevant 14.2 **UN proper shipping name** Not relevant 14.3 **Transport hazard classes ADR** Not classified **IMDG** Not classified ICAO/IATA Not classified RID Not classified 14.4 Packing group Not applicable 14.5 **Environmental hazards** Not relevant 14.6 Special precautions for user No special precautions 14.7 **Transport in bulk according to Annex** Not relevant II of MARPOL 73/78 and the IBC Code **15. REGULATORY INFORMATION** 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture National legislation/requirements International legislation/requirements 15.2 **Chemical safety assessment** No chemical safety assessment has been carried out by the supplier 16. OTHER INFORMATION (i) Abbreviations and acronyms EC: European Commission REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals and Substances TWA: Time Weighted Average STOT: Specific Target Organ Toxicity

PBT: Persistent, Bioaccumalitive, Toxic

vPvB: very Persistent and very Bioaccumlating

EC- European Commission

(ii) Key literature references and sources for data

EH40/2005 Workplace exposure limits (Third edition, 2018)

- (iii) Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]
- (iv) Relevant Precautionary phrases and/or Hazard statements (number and full text) P301- If swallowed, do not induce vomiting, seek medical advice immediately and show this document.
 - P302 After contact with skin, wash immediately with plenty of soap and water.
 - P304 In case of accident by inhalation, remove casualty to fresh air and keep at rest.
 - P305 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice
- (v) Training advice
 - All employees should be given adequate training in the proper use and handling of this product and any precautions and protective equipment required under applicable regulations.
- (vi) Further information EH44/1997 - Dust: General Principles of Protection. HSG37 - An Introduction to Local Exhaust Ventilation.

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